

CERTIFICATE

Versuchsanstalt für Stahl, Holz und Steine
Universität Karlsruhe (KIT)

hereby certifies that the company

Gebr. Schneider GmbH & Co. KG

Fensterfabrik, Fassadenbau
Rechenberger Straße 7 - 9
74597 Stimpfach

has furnished proof to fulfil
the quality requirements for welding according to

DIN EN ISO 3834-2
Fusion welding of metallic materials
Part 2: Comprehensive quality requirements

in the extent mentioned on the reverse side.

Certificate no.: 102044

Valid until: 10th March 2013


Karlsruhe, 25th March 2010

Lead Assessor


Dr.-Ing. M. Volz



Certification body


*Univ.-Prof. Dr.-Ing. T. Ummenhofer

Attachment to the
Certificate

Certificate no.: 102044

Scope of proof

Field of application:	welding of facade components
Welding processes:	111 – manual metal arc welding 131 – metal inert gas welding 135 – metal active gas welding 141 – tungsten inert gas welding 783 – drawn arc stud welding with ceramic ferrule or shielding gas 786 – capacitor discharge stud welding with ignition
Base materials:	S235 to S355, EN AW-6060 (AlMgSi0,5), EN AW-6082 (AlMg1Si), EN AW-5005 (AlMg1), SG-AlMg4,5Mn, SG-AlMg3
Filler materials/auxiliary materials:	wire electrodes according to DIN EN ISO 18273
Welding supervisor: <i>(name, first name, date of birth, profession)</i>	Seeger, Tobias, 22.07.1970, EWE
Deputy: <i>(name, first name, date fo birth, profession)</i>	not applicable
Remarks:	The conditions for implementation of welder testing and user trials according to element 1310 are existing. The responsible welding engineer Tobias Seeger is supported during the supervision of the welding works by the welding expert Leonhard Janzen.