TWI Certification Ltd

Granta Park, Great Abington, Cambridge CB21 6AL, UK

Certificate of Conformity of the Factory Production Control

A UKAS accredited certification body No.*2400-CPR-20220131*

in compliance with the Construction Products Regulation 2011 (retained EU law EUR 305/2011) as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020 this certificate applies to the construction product(s)

Structural steel & aluminium

placed on the market under the name or trade mark of:

Gebrüder Schneider Fensterfabrik GmbH & Co.KG
Rechenberger Straße 7-9
74597 Stimpfach
Germany
and produced in the manufacturing plant(s)
Stimpfach, Germany

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with the prescribed test plan and that the approved body No. 2400 TWI Certification Ltd has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard *EN 1090-1:2009+A1: 2011* under AVCP system 2+ and method of declaration Method 1 & 3a is applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 22 December 2022 and will remain valid until 21 December 2025 as long as neither the harmonised standard, the construction products, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body.

Emma Freckingham
Head of Company Certification

First Issue Date: 22/12/2022
Current Issue Date: 22/12/2022
Date of Expiry: 21/12/2025

The validity of the certificate may be confirmed at the web address: www.twicertification.com

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Granta Park, Great Abington. Cambridge CB21 6AL, UK

Schedule for 2400-CPR-20220131

This Schedule is an Annex to the Certificate of conformity 2+ of the UK Factory Production Control (FPC) 2400-CPR-20220131 in compliance with EN1090-1:2009 Annex B – Table B.1. It is hereby stated that

Gebrüder Schneider Fensterfabrik GmbH & Co.KG
Rechenberger Straße 7-9
74597 Stimpfach
Germany

Covers Execution Class EXC 2 under

EN 1090-1, EN 1090-2 & EN 1090-3 with the following welding processes according to EN ISO 4063:

Welding process (ISO 4063)	Parent material groups (CEN ISO/TR 15608)	Thickness range butt welds	Thickness range fillet welds
MMA (111)	Group 1	N/A	3mm – 50mm
MIG (131)	Group 21	3mm – 20mm	3mm – 20mm
	Group 22		
	Group 23		
MAG (135)	Group 1	3mm – 24mm	≥ 5mm
	Group 8	N/A	3mm - 24mm
TIG (141)	Group 8	3mm – 6mm	3mm – 6mm
Arc Stud Welding (786)	Group 21	N/A	M6
	Group 22		
	Group 23		

Under the responsibility of the Welding Coordinator:

Mr Tobias Seeger, International Welding Engineer, for EXC3

(Quality according to EN ISO 3834 – 3, welding coordination according to EN ISO 14731). This is the welding certificate referred to in EN 1090-1, Annex B, Table B.1).

Emma Freckingham
Head of Company Certification

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Gebrüder Schneider Fensterfabrik GmbH & Co.KG
Rechenberger Straße 7-9
74597 Stimpfach
Germany

Covers Execution Class EXC 2 under

EN 1090-2 & EN 1090-3 with the following holing, cutting & shaping processes:

Holing	Material	Thickness Range	Material	Thickness Range
Drill	Group 1	5mm – 30mm	Group 8	5mm – 20mm
Punching	Group 1	5mm – 10mm		

Cutting Methods	Material	Thickness Range	Material	Thickness Range
Sawing	Group 1	3mm – 50mm	Group 8	3mm – 30mm
	Group 23	3mm – 30mm		
Milling	Group 1	3mm – 40mm	Group 8	3mm – 40mm
	Group 23	3mm – 40mm		
Oxy-Fuel	Group 1	3mm – 20mm		

Shaping	Material	Thickness Range	Material	Thickness Range
Cold Forming	Group 1	3mm– 6mm	Group 8	3mm-6mm
	Group 23			

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